

Brownfield TEG Dehydration Facility
— Texas

Project Overview

Evers & Sons Inc. executed a brownfield natural gas TEG dehydration facility project with a design capacity of 50 MMCFD. The scope included refurbishment of the existing TEG regeneration system and associated equipment, along with repurposing and relocation of process equipment to support continued facility operations.

Key Equipment:

- (1) 48” ID × 10’-0” seam-to-seam inlet separator
- (1) 48” ID × 10’-0” seam-to-seam after scrubber
- (1) 30” ID × 8’ seam-to-seam filter separator
- (1) 48” ID × 30’ seam-to-seam TEG contact tower
- (1) TEG regeneration skid
- (1) BTEX unit

Scope of Work:

- Concrete/grout
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Facility painting

Field Installation - Stats:

- ±110 cubic yards concrete
- ±2,200 linear ft. pipe – from 1” to 10”
- 325 field welds
- ±4,000 field weld inches
- 350 flange torques

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Compressor Station Expansion
— Texas

Project Overview

Evers & Sons Inc. provided full-scope construction services to support a brownfield compressor expansion, including concrete, structural steel, mechanical piping, equipment installation, painting, and insulation. The project included installation of six prefabricated CAT 3608 compressor skid packages, along with associated coolers, silencers, and prefabricated piping skids, as well as a lube oil makeup pump and 1,000-gallon sump tank. Field installation included over 10,700 linear feet of piping and more than 1,500 welds to support integration within an active facility.

Key Equipment:

- (6) 3608 compressor skid packages (prefabricated)
- (6) Discharge coolers
- (6) Exhaust silencers
- (6) Jacket/aux water coolers
- (9) prefabricated piping skids
- Compressor cylinder lube oil makeup pump
- 1,000-gallon sump tank

Field Installation Statistics:

- 64.42 cubic yards concrete
- ±14 tons structural steel
- ±10,733.73 linear feet of pipe – from 1” to 24”
- 1,507 welds
- ±11,476.42 field weld inches
- 289 flange torques
- 60 linear feet pipe insulation
- 70 sq ft equipment insulation

Scope of Work:

- Piping and equipment insulation

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Brownfield Compressor Station
— Louisiana

Project Overview

Evers & Sons Inc. provided full field installation services for a 100 MMSCFD brownfield compressor station in Louisiana. The project included concrete, structural steel, mechanical piping, and facility painting to support the installation of prefabricated compressor packages and associated fuel gas and filtration systems. Work was executed within an active facility environment while integrating new compression infrastructure to enhance system capacity and reliability.

Key Equipment:

- (2) 3606 compressor skid packages (prefabricated)
- (2) Discharge coalescing filters
- Fuel gas skid

Scope of Work:

- Concrete
- Structural steel
- Mechanical piping
- Facility painting

Field Installation Statistics:

- ±70 cubic yards concrete
- ±8 tons structural steel
- ±3,500 linear ft. pipe – from 1” to 30”
- 699 welds
- ±11,000 field weld inches
- 243 flange torques

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Dehydration Facility — *Louisiana*

Project Overview

Evers & Sons Inc. provided full field installation services for a greenfield natural gas TEG dehydration facility with a design capacity of 400 MMcfd. The facility was part of a larger gathering system delivering gas volumes to the Gulf Coast and required coordinated installation across civil, mechanical, and supporting systems. The project expanded dehydration capacity to support reliable downstream transportation and market delivery.

Key Equipment:

- (1) 60” OD × 30’ seam-to-seam slug catcher
- 12” pressure control
- 16” flow control
- (2) 48” ID × 12’ seam-to-seam filter separators
- (2) 66” ID × 40’ seam-to-seam TEG contact towers
- (2) TEG regeneration skids
- (2) BTEX units
- Fuel gas scrubber
- Flash separator
- Analyzer/gas chromatograph building
- (1) EGM building
- (1) Solar power skid
- 400 BBL produced water/oil tank
- Secondary containment

Scope of Work:

- Concrete
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Piping and equipment insulation

Field Installation Statistics:

- ±90 cubic yards concrete
- ±25 tons structural steel
- 585 – prefabricated pipe spools
- ±4,200 linear ft. pipe – from 1” to 16”
- 325 field welds
- ±4,000 field weld inches
- 434 flange torques
- 550 – linear feet pipe insulation
- 150 – removable insulation blankets

Evers & Sons Inc.
WE BUILD ENERGY



Gillis Amine Plant: Phase I and Phase II — *Louisiana*

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY

Project Overview

Evers & Sons Inc. provided full field installation services for the Gillis Treating Plant, including construction of an 8,000 GPM amine treating facility, a core component of Momentum Midstream's NG3 Project linking the Haynesville Shale to Gulf Coast LNG markets. The facility was originally designed for 1.7 Bcf/d of throughput, with the expansion incorporating additional equipment to increase total processing capacity to approximately 2.3 Bcf/d.

PHASE I:

Amine System – Key Equipment (Per Train):

- (3) Amine contactors
- (3) Treated gas coolers
- (3) Inlet skids
- (3) Amine circulation pumps
- (6) Lean amine coolers
- (1) Amine flash drum
- (1) Amine charcoal filter
- (1) Reflux skid
- (1) Amine surge tank
- (3) Heat medium heaters
- (2) Amine reboilers
- (2) Regen still towers
- (4) Reflux condensers

BOP Mechanical Equipment – Key Equipment:

- (1) Inlet separator
- (8) TEG dehy packages
- (5) CO_2 screw compressors | (2) CO_2 recip compressors
- (2) CO_2 dehy packages | (4) BTEX scrubber/cooler packages
- (1) Flare
- (1) BTEX flare
- (1) RO water treatment system | (1) instrument air skid
- (1) 210 BBL amine storage tank | (5) 750 BBL closed drain tanks
- (3) 750 BBL raw water tanks | (3) 750 BBL RO water tanks
- (3) Cummins-powered backup generators
- (3) PDC buildings

Scope of Work:

- Installation of ± 60,000 LF of prefabricated pipe (2"–36")
- ± 152,171 field weld inches
- ± 7,500 prefabricated pipe spools
- ± 800 tons of structural steel fabrication and erection
- ± 2,900 CY of concrete
- Flange torquing (5,275 flanges)
- QA/QC management and job books
- Oversight of I&E partner
- Number of welds: ±6,200

Additional Scope:

- Turnkey sub station construction
- Control room & office building
- Warehouse

PHASE II: Expansion Scope

- (2) 5,000 HP electric drive residue compression - (residue compression increases capacity to 2 Bcf/d)
- (2) H_2S treating units for CO_2 stream treating
- (1) CO_2 TEG dehydration unit

This greenfield facility serves as the core of NG3's carbon capture and gas treating system, integrating CO_2 amine treating, dehydration, and compression to deliver clean natural gas while maintaining a net-negative CO_2 emission profile.



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY

Greenfield Compressor Station
— Texas

Project Overview

Evers & Sons Inc. provided full field installation services for a 600 MMSCFD greenfield compressor station. The project included self-performed concrete work, structural steel, mechanical piping and equipment installation, electrical and instrumentation, painting, and insulation scopes to support multiple prefabricated compressor packages and associated systems. The facility was delivered as a fully integrated compression station supporting Texas natural gas infrastructure.

Key Equipment:

- (3) 3616 compressor skid packages (prefabricated)
- Includes inlet scrubbers
- (3) Discharge coolers
- (3) Exhaust silencers
- (3) Jacket/aux water coolers
- (3) Discharge coalescing filters
- Fuel gas scrubber
- Flash separator
- 400 BBL produced water/oil tank
- 90 BBL compressor cylinder lube oil storage tank
- Compressor cylinder lube oil makeup pump
- 550-gallon compressor lube oil overflow tank
- Compressor lube oil overflow pump
- 90 BBL compressor frame and engine lube oil storage tank
- Compressor frame and engine oil makeup pump
- 5 BBL compressor cylinder lube oil day tank
- 5 BBL compressor frame and engine lube oil day tank
- 1,000-gallon coolant makeup tank
- Coolant pump
- Coolant drain tank
- Power distribution building and gear
- Back-up generator
- Instrument air skid

Scope of Work:

- Concrete
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Piping and equipment insulation

Field Installation - Stats:

- ±700 cubic yards concrete
- ±80 tons structural steel
- 750 – prefabricated pipe spools
- ±10,000 linear ft. pipe – from 1” to 30”
- 688 welds
- ±14,000 field weld inches
- 513 flange torques
- 2630 – linear feet pipe insulation
- 275 – removable insulation blankets
- 550 – sq ft. equipment insulation



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Greenfield Compressor Station
— Oklahoma

Project Overview

Evers & Sons Inc. provided full field installation services for a 290 MMSCFD greenfield compressor station supporting natural gas transportation infrastructure. The scope included concrete and grout, structural steel, mechanical piping and equipment installation, instrumentation, facility painting, and NDT and pressure testing to support high-horsepower reciprocating compression units and associated utility systems. The facility enhances system capacity, reliability, and operational performance.

Key Equipment:

- (2) CAT G3608 A4/ Ariel KBC/4 reciprocating gas compressor skid packages (prefabricated)
- Includes exhaust mufflers & intake air housing approx. 5,500 hp
- (1) Gas cooler
- (2) Unit blowdown silencers
- (2) Station blowdown silencers
- (2) Utility coolers
- (2) Discharge coalescing filters
- (1) Fuel gas skid
- (1) Air compressor skid
- (1) 500 Kw natural gas generator
- 210 BBL atmospheric tank
- 12” ANSI 600 ultrasonic meter
- (1) 1,500-gallon sump tank
- Produced water tank
- Set 40’ conex building

Scope of Work:

- Concrete/grout
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Instrumentation
- Facility painting
- NDT and pressure testing

Field Installation Statistics:

- ±700 cubic yards concrete
- ±18 tons structural steel
- ±7,500 linear ft. pipe – from 1” to 16”
- ± 1825 welds
- ±23,000 field weld inches
- ± 490 threaded connections
- ± 315 flange torques
- ± 2,200 CY of excavation and backfill

Evers & Sons Inc.
WE BUILD ENERGY



Greenfield Natural Gas H_2S Treating Facility — *Louisiana*

Project Overview

Evers & Sons Inc. provided full field installation services for a greenfield natural gas H_2S treating facility with a design capacity of 400 MMcfd. The facility was part of a larger gathering system delivering gas volumes to the Gulf Coast and was designed to treat natural gas to meet pipeline H_2S specifications. The project expanded treating capacity to support safe, compliant, and reliable downstream transportation.

Key Equipment:

- (1) 72” OD × 40’ seam-to-seam slug catcher
- 12” flow control
- (2) 60” OD × 10’ seam-to-seam inlet separators
- (8) H_2S scavenger treating skids
- (1) 30” ID × 10’ seam-to-seam flash gas separator
- (1) 20’ tank vent flare stack
- (1) MCC building
- (1) Diesel-powered Caterpillar backup generator
- 400 BBL produced water/oil tank
- Secondary containment

Scope of Work:

- Concrete
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Piping and equipment insulation

Field Installation Statistics:

- ±110 cubic yards concrete
- ±20 tons structural steel
- 475 – prefabricated pipe spools
- ±5,000 linear ft. pipe – from 1” to 16”
- 350 field welds
- ±4,500 field weld inches
- 475 flange torques
- 2180 – linear feet pipe insulation
- 250 – removable insulation blankets

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Meter Station Interconnect — *Texas*

Project Overview

Evers & Sons Inc. provided full field installation services for a 700 MMcfd meter station supporting an LNG export pipeline system in Texas. This project included site grading and stabilization, concrete, structural steel, mechanical piping and equipment installation, electrical and instrumentation, painting, and final site work. The facility supports accurate gas measurement and flow control critical to LNG export operations.

Key Equipment:

- Inlet vortex separator
- Gas measurement with flow control
- Gas chromatograph/analyzer
- 30 BBL closed drain tank
- Secondary containment

Scope of Work:

- Site grading & stabilization
- Concrete
- Secondary containment
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Final site rock

Field Installation Statistics:

- ±30 cubic yards concrete
- ±3 tons structural steel
- 115 – prefabricated pipe spools
- ±1,000 linear ft. pipe – from 1” to 24”
- 95 welds
- ±3,200 field weld inches
- 96 flange torques

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Natural Gas Export Pipeline System [1 of 5] — *Louisiana*

Project Overview

Evers & Sons Inc. provided full field installation services for a 1 Bcf/d natural gas meter station interconnect in Louisiana. This facility was one of five interconnects delivered as part of a larger system and included concrete, secondary containment, structural steel, mechanical piping and equipment installation, electrical and instrumentation, painting, and final site work. The project supported high-capacity gas measurement and flow control through the installation of ultrasonic meter skids, control valve skids, analyzer buildings, and associated support systems.

Key Equipment:

- Inlet horizontal filter separator
- (4) Ultrasonic meter skids
- (2) Control valve skids
- (1) Closed drain tank w/secondary containment
- (1) Gas chromatograph building
- (1) Flow measurement & analyzer building
- (1) Backup generator
- (1) Meter skid canopy assembly

Scope of Work:

- Concrete
- Secondary containment
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Final site rock

Field Installation Statistics:

- ±30 cubic yards concrete
- ±3 tons structural steel
- 125 – prefabricated pipe spools
- ±1,300 linear ft. pipe – from 2” to 30”
- 105 welds
- ±2,800 field weld inches
- 84 flange torques

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Natural Gas Export Pipeline System [2 of 5] — *Louisiana*

Project Overview

Evers & Sons Inc. provided full field installation services for a 75 MMcfd natural gas meter station interconnect delivered as part of a multi-site interconnect system. The scope included concrete, secondary containment, structural steel, mechanical piping and equipment installation, electrical and instrumentation, painting, and final site work. The facility supports accurate gas measurement and flow control through the installation of filtration, metering, analyzer buildings, and backup power systems within the broader gathering network.

Key Equipment:

- (1) 24” diameter inlet horizontal filter separator
- (1) 6” ultrasonic meter
- (1) 6” flow control valve
- (1) 30 BBL closed drain tank w/secondary containment
- (1) Gas chromatograph building
- (1) Flow measurement & analyzer building
- (1) Backup generator

Scope of Work:

- Concrete
- Secondary containment
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Final site rock

Field Installation Statistics:

- ±10 cubic yards concrete
- ±2 tons structural steel
- 52 – prefabricated pipe spools
- ±600 linear ft. pipe – from 2” to 20”
- 39 field welds
- ±800 field weld inches
- 55 flange torques

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Natural Gas Export Pipeline System [3 of 5] — *Louisiana*

Project Overview

Evers & Sons Inc. provided full field installation services for a 300 MMcfd natural gas meter station interconnect delivered as part of a multi-site interconnect system. The project included concrete, secondary containment, structural steel, mechanical piping and equipment installation, electrical and instrumentation, facility painting, and final site work. The facility supports reliable gas measurement and flow control through the installation of filtration, metering, analyzer buildings, and backup power systems within the broader gathering network.

Key Equipment:

- (1) 36” diameter inlet horizontal filter separator
- (1) 12” ultrasonic meter
- (1) Flow control valve
- (1) 30 BBL closed drain tank w/secondary containment
- (1) Gas chromatograph building
- (1) Flow measurement & analyzer building
- (1) Backup generator

Scope of Work:

- Concrete
- Secondary containment
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Final site rock

Field Installation Statistics:

- ±20 cubic yards concrete
- ±3 tons structural steel
- 81 – prefabricated pipe spools
- ±900 linear ft. pipe – from 2” to 20”
- 65 field welds
- ±1,200 field weld inches
- 75 flange torques

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Natural Gas Export Pipeline System [4 of 5] — *Louisiana*

Project Overview

Evers & Sons Inc. provided full field installation services for a 500 MMcfd natural gas meter station interconnect delivered as part of a multi-site interconnect system. The scope included concrete, secondary containment, structural steel, mechanical piping and equipment installation, electrical and instrumentation, facility painting, and final site work. The facility supports high-capacity gas measurement and flow control through the installation of dual filtration, metering, analyzer buildings, and backup power systems within the broader gathering network.

Key Equipment:

- (2) 38” diameter inlet horizontal filter separator
- (2) 16” ultrasonic meter
- (2) 12” flow control valve
- (1) 30 BBL closed drain tank w/secondary containment
- (1) Gas chromatograph building
- (1) Flow measurement & analyzer building
- (1) Backup generator

Scope of Work:

- Concrete
- Secondary containment
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Final site rock

Field Installation Statistics:

- ±20 cubic yards concrete
- ±5 tons structural steel
- 109 – prefabricated pipe spools
- ±1,300 linear ft. pipe – from 2” to 16”
- 75 field welds
- ±2,500 field weld inches
- 133 flange torques

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Natural Gas Export Pipeline System [5 of 5] — *Louisiana*

Project Overview

Evers & Sons Inc. provided full field installation services for a 350 MMcfd natural gas meter station interconnect delivered as part of a multi-site interconnect system. The project included concrete, secondary containment, structural steel, mechanical piping and equipment installation, electrical and instrumentation, facility painting, and final site work. The facility supports reliable, high-capacity gas measurement and flow control through the installation of filtration, metering, analyzer buildings, and backup power systems within the broader gathering network.

Key Equipment:

- (1) 40” diameter inlet horizontal filter separator
- (1) 16” ultrasonic meter
- (1) Flow control valve
- (1) 30 BBL closed drain tank w/secondary containment
- (1) Gas chromatograph building
- (1) Flow measurement & analyzer building
- (1) Backup generator

Scope of Work:

- Concrete
- Secondary containment
- Structural steel
- Mechanical piping
- Mechanical equipment installation
- Electrical
- Instrumentation
- Facility painting
- Final site rock

Field Installation Statistics:

- ±30 cubic yards concrete
- ±3 tons structural steel
- 97 – prefabricated pipe spools
- ±1,100 linear ft. pipe – from 2” to 24”
- 65 field welds
- ±1,500 field weld inches
- 75 flange torques

Evers & Sons Inc.
WE BUILD ENERGY



(2) Titan 130 OGM Solar Turbine Stations — *Louisiana*

Project Overview

Evers & Sons Inc. was responsible for the civil, structural, and mechanical installation for this greenfield project designed to handle 1.6 BCFD. The project involved the installation of critical equipment, including two Solar Titan 130 turbine-driven compressor packages and their associated open ground modular (OGM) packages.

Key Equipment Installed:

- (2) Titan 130 OGM turbine compressor packages
- (2) Horizontal inlet separator vessels
- (8) Discharge gas coolers
- (2) Pre-assembled utility/FG skids
- (2) Lube oil coolers
- (4) Blowdown silencers
- (1) Local electrical room (LER) / MCC building (with pre-installed gear/equipment)
- (1) 3MW standby diesel generator package
- Inlet slug catcher
- Discharge filters
- MCC (motor control center)
- All utility systems
- Cat diesel backup generator

Scope of Work:

- Concrete & structural steel installation
- Mechanical piping & equipment installation
- Electrical installation
- Instrumentation setup

This project was designed to meet high-capacity needs, ensuring the smooth operation of the compression process with robust utility support and backup systems.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Brownfield Facility Expansion - LO-CAT® Trains and Gas Treating System — *Louisiana*

Project Overview

Evers & Sons Inc. partnered with the client to expand an existing brownfield treating facility with new equipment supporting the operation of three sulfur recovery units (LO-CAT trains) and a shared chemical storage area. In addition to the LO-CAT train systems, Evers & Sons Inc. was also responsible for the installation of all gas treating and ancillary equipment required to enhance overall plant performance.

LO-CAT Train & Chemical Storage – Key Equipment (Per Train):

- (1) Inlet gas knockout pot
- (2) Liquid full absorbers (LFA)
- (2) LFA recirculation pumps (w/pump seal pots)
- (1) Treated gas knockout pot
- (1) Treated gas knockout pump (w/pump seal pot)
- (1) Oxidizer
- (2) Absorber feed pumps (w/pump seal pots)
- (2) Overspray pumps (w/pump seal pots)
- (1) Solution heater
- (2) Process air blowers
- (1) Pressure filter
- (1) Filter box
- (2) Filtrate return pumps (w/pump seal pots)
- (3) Chemical storage tanks
- (3) Chemical pumps
- (1) Biocide tank with pump
- (1) Potassium hydroxide (KOH) storage tank with pump

Balance of Plant (BOP) Treating & Compression – Key Equipment:

- (1) Acid gas screw compressor skid package (VRA 836M)
- (1) Discharge silencer
- (1) Lube oil skid
- (1) Lube oil cooler
- (1) Seal water skid
- (1) Acid gas aftercooler
- (1) Injection water surge vessel
- (2) Injection water pumps
- (1) LP flare with knockout drum and pumps
- (2) CO_2 vent scrubber pumps
- (2) Treated water pumps
- (2) Glycol heaters
- (2) Glycol circulation pumps
- (1) Fuel gas meter
- (1) Fuel gas scrubber
- (1) H_2S scavenger injection system
- (1) H_2S scavenger tote
- (2) H_2S scavenger pumps

Scope of Work:

- Concrete and structural installation for mechanical and electrical foundations
- Prefabrication of pipe spools and structural packages
- Field installation and pressure testing of all process piping
- Equipment setting, including grouting of all rotating equipment
- Scaffolding, coating, and insulation/jacketing

This project was designed to remove H_2S from acid gas produced by the existing amine regeneration still prior to atmospheric venting. The scope also included full balance-of-plant treating and compression installation, supporting long-term system reliability and environmental compliance.

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

LO-CAT® Trains and Balance of Plant Construction — *Louisiana*

Project Overview

After successfully completing the original greenfield treating facility, Evers & Sons Inc. partnered again with the client to execute an expansion project supporting the operation of two (2) sulfur recovery units (LO-CAT trains) and a common chemical storage area. In addition to the LO-CAT system installation, Evers & Sons Inc. was responsible for all associated gas treating and ancillary equipment required for the facility's continued growth and performance.

LO-CAT Train & Chemical Storage – Key Equipment (Per Train):

- (1) Inlet gas knockout pot
- (2) Liquid full absorbers (LFA)
- (2) LFA recirculation pumps (w/pump seal pots)
- (1) Treated gas knockout pot
- (1) Treated gas knockout pump (w/pump seal pot)
- (1) Oxidizer
- (2) Absorber feed pumps (w/pump seal pots)
- (2) Overspray pumps (w/pump seal pots)
- (1) Solution heater
- (2) Process air blowers
- (1) Pressure filter
- (1) Filter box
- (2) Filtrate return pumps (w/pump seal pots)
- (3) Chemical storage tanks
- (3) Chemical pumps
- (1) Biocide tank with pump
- (1) Potassium hydroxide (KOH) storage tank with pump

Balance of Plant (BOP) Treating & Compression – Key Equipment:

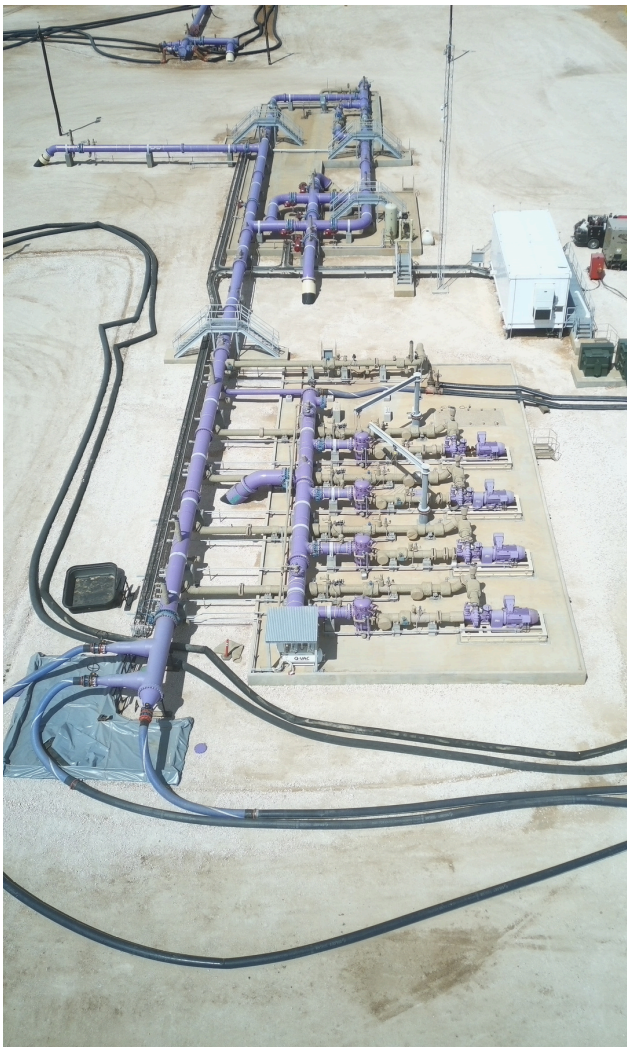
- (1) Acid gas screw compressor skid package (VRA 836M)
- (1) Discharge silencer
- (1) Lube oil skid
- (1) Lube oil cooler
- (1) Seal water skid
- (1) Acid gas aftercooler
- (1) Injection water surge vessel
- (2) Injection water pumps
- (2) CO_2 vent scrubber pumps
- (2) Treated water pumps
- (2) Glycol heaters
- (2) Glycol circulation pumps
- (1) H_2S scavenger injection system
- (1) H_2S scavenger tote
- (2) H_2S scavenger pumps

Scope of Work:

- Concrete and structural installation for mechanical and electrical foundations
- Prefabrication of pipe spools and structural steel packages
- Field installation and pressure testing of all process piping
- Equipment setting, including grouting of all rotating equipment
- Scaffolding, coating, insulation, and jacketing

This project was designed to remove H_2S from acid gas produced in the amine regeneration still before venting to atmosphere. It also includes full gas treating and compression system installation as part of the overall balance-of-plant enhancements.

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Mainline Pump Stations — *Texas*

Project Overview

Evers & Sons Inc. was contracted to install twin greenfield water transfer pump stations simultaneously. Each site consisted of (5) 500HP Cornell pumps capable of moving up to 125,000 bpd each on a common 30” header. Each MLP site also required large-bore carbon steel, stainless steel and polyethylene piping work to complete tie-ins to existing mainlines and pond fill lines up to 18’ below grade.

Station Key Equipment Per Site:

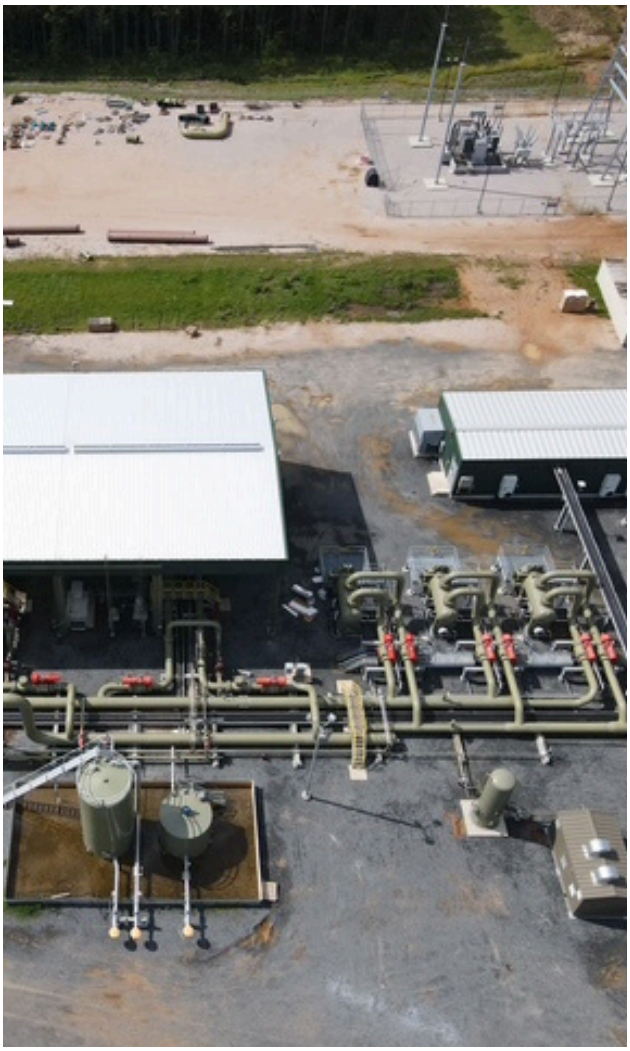
- (5) 500 HP Cornell pumps
- Sump pump
- Ultrasonic meter
- Vacuum pump package
- MCC/SWGR building with (2) 4-ton HVAC units
- Air compressors

Scope of Work:

- Concrete & structural installation for both mechanical and electrical foundations
- Prefabrication and internal coating of all interconnect piping
- Prefabrication and installation of all structural packages
- Field installation of all interconnect piping and pressure testing
- Equipment installation inclusive of grouting all rotating equipment
- Coating, insulation/jacketing

The mainline pump station projects were designed to support the significant ramp-up of drilling and completions requirements, while reducing the reliance on external freshwater sources and allowing for “recycling” to mitigate the need for disposal of produced water from these operations.

Evers & Sons Inc.
WE BUILD ENERGY



Sabine Transmission Booster Station — *Louisiana*

Project Overview

Evers & Sons Inc. was contracted to install a new greenfield transmission booster compressor station, constructed alongside a new substation as part of a two-phase expansion. This project was designed to increase customer capacity from 1.77 Bcf/D to 1.9 Bcf/D, supporting Gulf Coast LNG infrastructure growth. Phase I included the construction of the substation, installation of one compressor package, all ancillary station equipment, and 36” hot tap work for inlet and outlet piping. Phase II involved the installation of additional inlet filters and the second compressor package.

Station Key Equipment:

- Inlet filter separators
- (2) 9,000 HP electric drive solar turbine compressor packages (including shipped-loose piping, equipment, and valves)
- Compressor electric motor drive
- DSR accumulation module
- DSR auxiliary tank
- DSR recompressor unit
- Blowdown silencer
- Instrument air compressor building
- Instrument air receiver
- 500 BBL produced water tank
- 200 BBL produced water tank
- Electrical step-down transformer
- Analyzer cabinet
- PDC building with (6) 50-ton HVAC units and all associated steel and foundations

Substation Key Equipment:

- 13.8 kV electrical transformer
- Static mast
- 138 kV circuit breaker
- Bus foundations
- PT (Potential Transformer) supports
- A-Frame dead-end structure

Scope of Work:

- Concrete and structural installation for mechanical and electrical foundations
- Prefabrication and installation of all structural steel packages
- Field installation and pressure testing of all process piping
- Equipment setting, including grouting of all rotating equipment
- Scaffolding, coating, and insulation/jacketing

This transmission booster station project was executed in coordination with incremental looping, compression, and process expansions—enabling the system to increase throughput from 1.77 Bcf/D to 1.9 Bcf/D, supporting growing Gulf Coast LNG capacity demands.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

CDP Terminal — *Texas*

Project Overview

The CDP Terminal included (4) 45,000-barrel storage tanks for the storage and blending of on-spec crude oil. Additionally, (2) 60,000-barrel storage tanks were installed for off-spec system marketing.

The terminal was equipped with (8) truck loading/unloading LACT units. Two separate header systems were installed to enable the loading of heavy, light, and blended crude oil for outbound service and the unloading of heavy and light crude oil for inbound service.

Each unit was equipped with a manual divert valve, allowing operators to override the BS&W shutdown and send inbound crude oil to the divert tanks. All LACT units were tied to a single common divert header, which feeds (4) 400-barrel shared crude oil divert tanks.

Separately, there was one LACT unit dedicated to inbound and outbound crude via a nearby pipeline system, which gathers crude into the facility and delivers blended crude to future customers.

All above-ground piping was heat traced and insulated to maintain a product temperature of 74°F to prevent paraffin buildup.

Additional Work (Outside Original Contract):
| Intermediate Trunk Line

- 48 miles of 12" pipe, including 12 miles of dual lay installation
- (16) tie-ins to well site facilities
- (1) tie-in at the CDP Terminal

| Unit Receipt Points

- (15) unit receipt points serving as custody transfer points from wellhead pad sites to the gathering system
- 20 miles of 4” and 6” pipe tying well pad sites into the main intermediate trunk line leading to the CDP inlet

Evers & Sons’ scope included the procurement and installation of all piping, structural, civil, electrical, heat trace, and insulation at the CDP Terminal, unit receipt points, pipeline gathering system, and intermediate trunk line.

Evers & Sons Inc.
WE BUILD ENERGY



Central Tank Batteries — *Texas*

Project Overview

The project consisted of (10) Central Tank Batteries designed to receive, separate, and distribute natural gas, crude oil, and produced water directly from well sites. The scope of each tank battery was determined by the number of wells it would serve. Evers & Sons Inc. provided a turnkey project that included all dirt work, civil work, equipment layout and installation, piping fabrication and installation, structural fabrication and installation, and I&E.

Scope Details:

- (1) 3516 compressor
- (1) Dehydration unit
- (Variable quantity: 3 to 6) 75HP VRUs
- (5) 1,000 BBL water tanks
- (5) 1,000 BBL oil tanks
- (Variable quantity: 2 to 4) Process trains – heater treater and 3 phase separator
- (1) 4” Pipeline LACT
- (1) 3” Truck LACT
- (Variable quantity: 4 to 5) Piping skids
- (1) Inlet manifold skid
- (1) Variable height: 45’ or 75’ flare stack
- (1) Flare stack
- (1) Vertical flare scrubber
- (Variable quantity: 1 to 2) flare knockout drums
- (1) Recirculation pump
- (2) Water transfer pumps
- (1) Skidded air compressor
- (1) 1250 KVA transformer

Evers & Sons' scope included procurement of all structural materials and PVF, procurement and installation of all civil work (helical piles and cement), equipment setting, fabrication and installation of structural elements (pipe sleepers, supports, walkways, and access platforms), piping prefabrication and installation, tank and train area containment, pipe insulation, and produced water pipe internal coating. Additionally, Evers & Sons Inc. handled earthwork, which included tank battery pads (600’ x 600’) and access roads, and provided I&E services.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Cryogenic Plant — *Louisiana*

Project Overview

60 MMPD Cryogenic Plant

The cryogenic plant included:

- Upper and lower demethanizer skids with a combined weight of 72,000 lb
- Dehydration/regeneration skid module
- Regeneration gas heater module
- Turboexpander/compressor skid
- Turboexpander/compressor discharge cooler
- Demethanizer product cooler
- (2) Dehydration absorbers
- Demethanizer tower and cold separator
- Demethanizer surge tank
- Inlet gas separator
- (3) 90,000-gallon bullet tanks
- (5) Caterpillar 3516 residue compressors

250 GPM Amine Plant

The amine plant consisted of:

- Amine regeneration module
- Amine pump module
- Amine cooler
- Amine reflux condenser with pipe rack module
- Heat medium module
- Heat medium pump and expansion tank module
- Amine still column with surge tank
- Inlet filter coalescer
- Amine contactor
- Treated gas scrubber

Additional Work (Outside Original Contract):

| Pipeline Compressor Stations

Three pipeline compressor stations, each consisting of:

- (1) Inlet slug catcher
- (3) Caterpillar 3516 compressors
- (1) Fuel gas skid
- (1) Filter separator
- (3) Condensate tanks

Additional 60 MMPD Cryogenic Plant

- Upper and lower demethanizer skids (72,000 lbs combined)
- Dehydration/regeneration skid module
- Regeneration gas heater module
- Turboexpander/compressor skid
- Turboexpander/compressor discharge cooler
- Demethanizer product cooler
- (2) Dehydration absorbers
- Demethanizer tower and cold separator
- Demethanizer surge tank
- (5) Caterpillar 3516 residue compressors

Evers & Sons' scope included the procurement and installation of all civil (dirt and cement), structural (racks, supports, clamps, walkways, and access platforms), equipment setting, and interconnecting piping.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Four (4) Mechanical Refrigeration Units — *Texas*

Project Overview

Each system had a processing capacity of 100 MMSCFD and included the following major components:

- (1) Compressor skid
- (1) Refrigeration condenser
- (1) Process chiller skid
- (1) Overhead gas compressor package
- (1) EG regeneration package
- (1) BTEX unit
- (1) Hot oil system

Major Equipment Specifications

Compressor Skid

- Compressor: Rotary screw, Frick NGCH400A
- Engine: Natural gas, 1,035 hp @ 1,400 rpm, Caterpillar G3512B
- Accessories: Lube oil separator, pre-lube pump, (2) lube oil filters, Fin-Fan cooler
- Configuration: Skid-mounted

Refrigeration Condenser & Frame

- Type: Fin-Fan
- Capacity: 9,529,953 BTU/hr
- Airflow: 171,108 ACFM
- Design: 3-pass x 6-row
- Motors: Electric, 50 hp @ 1,750 rpm, Frame 326T, Baldor

Process Chiller Skid

- Chiller: Shell – 350 psig @ 200°F, Tube – 675 psig @ 200°F
- Stabilizer Reboiler: Shell – 500 psig @ 500°F, Tube – 150 psig @ 500°F
- Stabilizer Tower: 36 in ID × 686 in S/S
- Oil Reclaimer: 350 psig @ 200°F, 12-3/4 in OD × 60 in S/S
- Low-temperature Separator: 675 psig @ 200°F, 60 in ID × 480 in S/S

EG Regeneration Package

- Capacity: 800,000 BTU/hr
- Components: EG reboiler, packed stripper column, lean/rich exchanger, flash drum
- Filtration: (2) Prefilters, carbon filter, (2) postfilters
- Pumps: (2) EG pumps

Overhead Gas Compressor Package

- Capacity: 4.2 MMSCFD
- Operating Conditions:
  - Suction: 382 psig @ 76°F
  - Discharge: 550 psig @ 150°F
- Components: Compressor (JGP-2, Single-stage), electric motor (150 hp @ 1,800 rpm), suction scrubber, suction & discharge pulsation bottles

Evers & Sons Inc.
WE BUILD ENERGY

Four (4) Mechanical Refrigeration Units — *Texas*

Project Overview Continued

The original project scope included the development of four 50-MMSCFD MRU gas processing systems, each with the following balance of plant materials:

- Instrument air system with heatless dryer
- Flare system
- MCC (Motor Control Center)
- Storage Tanks:
  - (3) 400 BBL condensate tanks
  - (3) 60,000 gal NGL bullets
- (1) BTEX unit
- (1) VRU skid
- (1) EG skid
- (1) Fuel gas heater
- (1) Hot oil heater
- (2) Overhead residue compressors
- (1) Receiver/Economizer
- (5) CAT 3606 compressors
- (1) 50 MMSCFD MRU
- Sulfa treat system
- (2) Control room workstations with defined operating systems
- Interconnecting piping
- Civil, mechanical, and electrical construction

Midway through construction, the scope expanded due to the requirement to double gas processing capacity at each of the four sites to 100 MMSCFD.

Additional Work (Outside Original Contract):

- (1) 450 GPM amine plant
  - Included product coolers, reboiler, regeneration system, and absorber
- (7) Facility pads
  - Size: 900 ft × 900 ft each
  - Earthwork: Over 1,000,000 CYDs of combined cut and fill

Evers & Sons' scope included the procurement and installation of all civil work (earthwork and concrete), structural components (pipe racks, supports, clamps, walkways, and access platforms), piping, electrical and instrumentation (I&E), heat tracing, and insulation across all four locations.



Greenfield Natural Gas Treating Facility — *Louisiana*

Project Overview

The project consisted of a greenfield natural gas treating facility, which included the installation of amine treating, H_2S treating, gas dehydration, filtration equipment, gas compression, air compression, flare, inlet and outlet piping interconnects, and all associated piping installation/fabrication work. Structural steel installation was also included (prefabricated by others).

Scope Details:

- 450 MMCFD capacity
- (8) Ultra Fab H_2S treating units
- (2) 225 MMCFD units
- (2) 2,000 GPM amine treating & regeneration units (4,000 GPM total)
- (3) 5,000 hp residue compression units (15,000 total hp)
- 875 CY of concrete
- 33,000 WI (weld inches)

Process and Ancillary Equipment:

- Lean amine coolers
- Amine reflux condenser
- Treated gas cooler
- Lean amine circulation pump
- Amine heat medium heater
- Amine reboiler
- Amine heat medium heater PH2
- Lean amine circulation pump PH2
- Treated gas cooler PH2
- TEG after scrubber
- Inlet 2-phase separator PH2
- Inlet gas meter – 16" Ultrasonic
- Outlet meter – 16" Ultrasonic
- Amine reflux condenser PH2
- Tank flare
- Spent scavenger tank – 500 BBL
- Treated water tank – 500 BBL
- Closed drain tank – 500 BBL (2)
- Amine reboiler PH2
- HP flare
- Amine storage – 200 BBL
- Amine surge drum
- Instrument air receiver
- Inlet slug catcher A & B
- H_2S removal unit #1
- TEG after scrubber PH2
- Inlet 2-phase separator PH1
- TEG storage – 90 BBL
- Fresh chemical tank – 400 BBL
- Waste oil tank – 90 BBL

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY

Greenfield Natural Gas Treating Facility — *Louisiana*

Project Overview Continued

- Compressor cylinder lube oil tank – 90 BBL
- Crankcase frame lube oil storage – 90 BBL
- TEG dehy absorber tower
- BETX system
- Lean amine charcoal slip filter
- Rich amine flash drum
- CO2 vent scrubber

Evers & Sons' scope included procurement, fabrication, and installation of all civil work (helical piles and cement), equipment setting, and structural fabrication and installation (pipe racks, adjustable pipe supports, walkways, and access platforms). Piping prefabrication, piping installation, and associated work were also part of the scope.



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Natural Gas Liquids (NGL) Loading Station — *Texas*

Project Overview

This project involved the construction of an NGL loading station designed to serve as the central sales terminal for natural gas liquids (NGLs) across a region encompassing over 440,000 acres of producing well sites and 400 miles of gathering system. It acts as the primary custody transfer point for pipeline products that are eventually hauled by truck to third-party receipt points. The project was executed in two phases: Phase I addressed immediate commercial contract needs using temporary natural gas generators, while Phase II was constructed concurrently as Phase I operated.

From the inlet receiver, influent NGLs are metered and routed through a pressure control skid to fill the bullet storage vessels. Product is then pumped and metered through multiple loading stations to be collected by third-party trucking services. Truck operators independently issue input quantities and initiate loading sequences.

Major Equipment and Components Installed:

- (8) 60,000 BBL storage bullet tanks
- (5) Piping geader skids
- (1) Pressure control skid
- (1) MCC building
- (6) Booster pumps
- (6) LACT units
- (1) Produced water tank
- (1) Flash tank
- (1) HP knockout drum
- (1) HP knockout drum pump
- (1) LP knockout drum
- (1) LP knockout drum pump
- (1) Dual inlet Flare
- (1) Fuel gas skid
- (1) Instrument air system
- (1) Dry receiver

Additional Work (Outside Original Contract):

- (1) 900' × 700' facility pad
- (8) Temporary natural gas generators and associated piping

Evers & Sons' scope included the procurement and installation of all civil (dirt and cement), equipment setting, structural (racks, supports, walkways, and access platforms), and all associated piping.

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

One (1) Greenfield Compressor Station — *Texas*

Project Overview

This project involved the construction of a new greenfield compressor station with a total compression capacity of 200 MMSCFD, boosting pressure from 65 psig to 1,250 psig through (10) natural gas-driven CAT 3612 compressors.

Key Equipment:

- (1) 250 MMSCFD TEG dehydration unit
- (1) 10,000 BPD condensate stabilization unit
- (1) Slug catcher vessel
- (2) Inlet gas meter skids
- (2) Inlet filter coalescers
- (1) TEG inlet scrubber
- (1) TEG inlet filter coalescer
- (1) TEG outlet filter coalescer
- (1) Residue gas separator
- (1) Residue gas meter
- (7) Condensate/water atmospheric tanks
- (3) Lube oil/glycol tanks
- (2) Compressor lube oil pumps
- (2) Engine lube oil pumps
- (2) Glycol pumps
- (2) Condensate LACT units
- (1) VRU
- (2) Water transfer pumps
- (1) Water magnet Meter
- (2) Open drain sumps
- (1) Fuel gas scrubber
- (2) Instrument air units
- (2) Flare knockout pumps
- (1) Flare knockout drum
- (1) HP flare
- (1) Tank combustor
- (1) BTEX combustor
- (2) MCC buildings
- (1) Instrument air compressor building

Additional Work (Outside Original Contract):

- Procurement and installation of all civil (helical piles and cement)
- Equipment setting
- Fabrication and installation of structural (pipe racks, adjustable pipe supports, walkways, and access platforms)
- Piping prefabrication and installation
- Pipe painting
- Finish rocking

Evers & Sons' scope included the procurement and installation of all civil work, including helical piles and cement. Evers & Sons Inc. was responsible for equipment setting, as well as the fabrication and installation of structural components such as pipe racks, adjustable pipe supports, walkways, and access platforms. Additionally, Evers & Sons Inc. handled piping prefabrication, piping installation, pipe painting, and final rock placement.

Evers & Sons Inc.
WE BUILD ENERGY



Platform Topside Replacement — *Texas*

Project Overview

This project involved the installation and field welding of all 2” through 36” process piping (class 150-900#), open and closed drain piping, and utility piping. The project included the installation of all prefabricated piping during short windows within the platform deck erection sequence for the cellar deck, utility deck, metering deck, and pump deck. This project also featured living quarters, a helideck, and crane lifting equipment.

This platform is located within the Garden Banks unit in the Gulf of Mexico, where it gathers, meters, and transfers oil and natural gas.

Scope Details:

- 868 bolt-ups
- 12,165 feet of piping installation
- 325 valve sets
- 555 welds
- All prefabricated piping rigged and flown 100’-120’ in the air for installation
- The majority of the piping was fitted and bull-rigged between deck levels.
- Estimated 60,000 manhours to complete

Evers & Sons' scope includes the installation and field welding of piping, bolt-ups, valve sets, and welds, with all prefabricated piping being rigged and flown for installation across multiple deck levels.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Renewable Natural Gas (RNG) Facility — *North Carolina*

Project Overview

This RNG facility converts unutilized waste gas from the landfill into 6,400 SCM of natural gas. This project involved setting up various equipment, including compressors, coolers, and gas treatment systems, to process the landfill gas.

Scope Details:

- (4) Feed compressors
- (3) Vac/rinse compressors
- (2) Recycle compressors
- (2) Product compressors
- (11) Gas coolers
- (11) Oil coolers
- (1) Nitrogen rejection unit
- (1) Membrane skid
- (1) TSA skid
- (3) TSA vessels
- (1) H_2S removal system
- (1) Thermal oxidizer
- (1) Flare
- (3) PDC buildings
- (1) Control room
- (2) Condensate tanks

Additional Work (Outside Original Contract):

- Facility concrete foundation: 2,100 CY
- Control room foundation: 60 CY
- Flare foundation: 35 CY
- Condensate tank foundations: 70 CY

Evers & Sons' scope included the installation of all listed equipment, as well as foundations for the facility, control room, flare, and condensate tanks.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Salt Water Disposal (SWD) Facility — *Texas*

Project Overview

The project consisted of the construction of a SWD (Salt Water Disposal) facility designed to meet an injection rate of up to 120,000 bbl/d at injection pressures up to 5,000 psi.

Scope Details:

- (8) 750 BBL API 12F water storage tanks
- (4) HSWB gun barrel separators
- (2) DFSD de-sanders
- (2) 750 BBL API 12F oil storage tanks
- (1) Slop oil tank
- Catwalks
- (3) 150-HP booster pumps
- (3) Tech-Flo auto-flushing filters
- (10) Baker Hughes 1,000-HP injection pumps
- (2) PDC buildings
- Approximately 250 prefabricated carbon and stainless-steel pipe spools
- (400) Field-fusion joints for prefabricated HDPE pipe spools
- 350' of 12” Schedule 160 pipe from the injection pumps to the wellhead

Evers & Sons' scope included all sitework, civil work, equipment setting, and structural fabrication of pipe racks, adjustable pipe clamps, supports, walkways, and access platforms. The scope also included pipe prefabrication and installation of internally coated carbon steel, stainless steel, HDPE pipe spools, and the injection line.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Evers & Sons Inc.
WE BUILD ENERGY



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information
contact@eversandsons.com
www.eversandsons.com
(979) 596-2139

Ten (10) Gas and Oil Central Transfer Facilities — *Texas*

Project Overview

This project was designed to receive, separate, process, and distribute natural gas, crude oil, and produced water directly from well sites.

The **oil-handling portion** of the Central Tank Facility (CTF) included key process and support systems designed for the storage, boosting, separation, and transfer of crude oil products.

Major Equipment and Components Installed:

- (1) Oil control skid
- (1) Oil booster skid
- (1) Oil transfer pump skid
- (2) Pipe rack skids
- (1) Oil heater
- (1) Oil separator
- (1) Oil flare stack
- (1) EEC building
- (1) Oil LACT unit
- (8) 60,000 BBL storage bullet tanks
- (5) Piping header skids
- (1) Pressure control skid
- (1) MCC building
- (6) Booster pumps
- (6) LACT units
- (1) Produced water tank
- (1) Flash tank
- (1) HP knockout drum
- (1) HP knockout drum pump
- (1) LP knockout drum
- (1) LP knockout drum pump
- (1) Dual inlet flare
- (1) Fuel gas skid
- (1) Instrument air system
- (1) Dry receiver

The **gas-handling facility** included equipment for compression, dehydration, separation, and condensate handling to support natural gas processing and transport.

Major Equipment and Components Installed:

- (1) Inlet valve skid
- (1) Slug catcher
- (1) Discharge valve skid
- (2) Can pumps
- (1) Condensate strainer skid
- (4) 3516 skidded compressors, each with:
  - (2) Day tanks
  - (2) Shared sump tanks
- (1) Compressor knockout drum
- (1) Condensate LACT skid with associated sump tank
- (1) Discharge separator

Evers & Sons Inc.
WE BUILD ENERGY

Ten (10) Gas and Oil Central Transfer Facilities — *Texas*

Project Overview Continued

- (1) Instrument air skid
- (1) EEC building
- (1) Coalescer skid
- (1) Glycol contactor
- (1) Fuel gas Skid
- (1) Fuel gas Heater
- (1) Dehydration regeneration skid
- (1) Glycol blowdown tank
- (1) BTEX skid
- (1) Combustor with associated blowdown
- (2) Oil slop tanks with containment and truck loadout area
- (18) Pipe rack skids

Additional Work (Outside Original Contract):

- (1) 1200' × 1200' facility pad
- (3) 700' × 700' facility pads
- (3) Central gathering facilities, each consisting of:
  - (2) Caterpillar 3606 compressors
  - Pipe rack header skids
  - Inlet/outlet skid
  - Inlet slug catcher
  - (2) Glycol contactors
  - (2) Gas/glycol exchangers
  - (2) Glycol regeneration skids
  - (2) BTEX inlet vessels
  - (2) BTEX separators
  - (2) BTEX condensers
  - (2) BTEX liquid pumps
  - (2) Vent knockout tanks
  - (2) Produced water tanks
  - (2) Knockout drums
  - (2) Knockout pumps
  - (1) Combustor
  - Fuel gas conditioning skid
  - Start gas receiver
  - Fuel gas receiver
  - Fuel gas surge vessel
  - (1) Standby generator

Evers & Sons' scope included the procurement and installation of all civil foundations, including helical piles and cement work, as well as equipment setting throughout the facility. Structural work consisted of pipe racks, adjustable pipe clamps, supports, walkways, and access platforms. The scope also included pipe prefabrication and installation, along with all instrumentation and electrical (I&E) work.