



Piggable Wye Fitting

Project Overview

Evers & Sons Inc. provided pipe and steel fabrication for pipeline support structures. The project was executed as a fabrication-focused scope, with components fabricated in-house and Fusion Bonded Epoxy (FBE) coated prior to delivery to support long-term durability and installation requirements. The project scope included procurement of plate and piping materials, fabrication, welding, hydrotesting, and full QA/QC inspection in accordance with project specifications.

Scope of Work:

- Procurement of plate and piping materials
- Pipe fabrication and welding
- Fit-up and dimensional control
- NDE services
- Hydrotesting
- Surface preparation and coating
- QA/QC inspection and documentation
- Load-out and delivery

Fabrication Details:

- Plate Size:
 - 1½" 8' x 10' plate 4901 lbs
- Pipe Size:
 - 16" x .375"
- Materials:
 - Standard Wall Piping
 - Plate ASTM A572 Gr.50
- Connection Types:
 - Welded connections
 - Gusset plate connections
- Configuration:
 - 600# 30° Wye

Components Fabricated:

- Pipe spools
- Specialty piping assemblies
- Welded pipe segments

Company Overview

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Fire Tubes

Project Overview

Evers & Sons Inc. provided fabrication of fire tube assemblies designed for use in midstream heating applications. The project was executed as a fabrication-only delivery, with all components fabricated, tested, and coated in-house prior to delivery. The project scope included procurement of plate and pipe materials, fire tube fabrication, welding, NDE services, hydrotesting, painting, and full QA/QC inspections to meet project specifications.

Scope of Work:

- Procurement of plate and pipe materials
- Fire tube fabrication and welding
- NDE services
- Hydrotesting
- Surface preparation and painting
- QA/QC inspection and documentation
- Load-out and delivery

Fabrication Details:

- Firebox Configuration: 36'-0" long central flue firebox
- Cover Plate: 7'-0" radius cover plate
- Heat Capacity: 4.83 MMBTU
- Materials:
 - 1½" carbon steel plate
 - 30" pipe
 - 10" pipe
- Welding Methods: GMAW / FCAW

Components Fabricated:

- Fire tube assemblies
- Central flue fireboxes
- Cover plates
- Welded pressure components

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Pipe Fabrication

Project Overview

Evers & Sons Inc. provided large-scale pipe fabrication services to support facility and pipeline construction activities. The project was executed as a fabrication-focused scope, with pipe spools fabricated, inspected, tested, and coated in-house prior to delivery. The project scope included material procurement, pipe fabrication, welding, NDE services, hydrotesting, painting, and full QA/QC inspections to meet project specifications and industry standards.

Scope of Work:

- Procurement of pipe, fittings, and flanges
- Pipe fabrication and welding
- Fit-up and dimensional control
- NDE services
- Hydrotesting
- Surface preparation and painting
- QA/QC inspection and documentation
- Load-out and delivery

Fabrication Details:

- Total Weld Inches: 63,500 weld inches
- Pipe Sizes:
 - ¾", 1", 1½", 2", 3", 4", 6", 8", 10", 12", 14", 16", 18", 20", 24"
- Materials:
 - Carbon steel and stainless steel
 - Pipe schedules ranging from Schedule 10 through Schedule 160
- Spool Count:
 - 1,175 pipe spools
 - 3,436 total welds
- Flange Ratings:
 - 150#, 300#, and 600#

Components Fabricated:

- Pipe spools
- Flanged assemblies
- Specialty piping assemblies
- Welded pipe segments

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Regulator Skids

Project Overview

Evers & Sons Inc. provided fabrication and assembly of regulator skids designed to regulate residue gas supplying new commercial and residential developments. The project was executed as a fabrication-only delivery, with skids completed in-house and delivered transport-ready for field installation. The project scope included procurement of structural steel, piping, valves, and associated materials. Our team completed structural and pipe fabrication, welding, NDE services, hydrotesting, painting, final assembly, and full QA/QC inspections to meet project specifications.

Scope of Work:

- Procurement of structural steel, pipe, valves, and fittings
- Structural steel and pipe fabrication
- Welding and fit-up
- NDE services
- Hydrotesting
- Surface preparation and painting
- Final assembly
- QA/QC inspection and documentation
- Load-out and logistics coordination

Fabrication Details:

- Skid Dimensions: 16'-0" x 7'-0"
- Inlet/Outlet Sizes: 8" inlet and 6" outlet
- Pressure Class: 150# class rating
- Valve Count: 8 total valves
 - (2) Regulator valves
 - (4) Ball valves
 - (1) Plug valve
 - (1) Pressure relief valve
- Integrated Equipment: Regulating valves only
- Configuration: Modular, transport-ready design

Components Fabricated:

- Regulator skid assemblies
- Structural skid frames
- Inlet and outlet piping
- Valve manifolds and supports

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Structural Steel

Project Overview

Evers & Sons Inc. provided structural steel fabrication for facility support structures and equipment frames. The project was executed as a fabrication-focused scope, with components fabricated in-house and hot-dip galvanized prior to delivery to support long-term durability and field installation requirements. The project scope included procurement of structural steel materials, fabrication, welding, hot-dip galvanizing coordination, and full QA/QC inspections in accordance with project specifications.

Scope of Work:

- Procurement of structural steel materials
- Structural steel fabrication and welding
- Fit-up and dimensional control
- Hot-dip galvanizing
- QA/QC inspection and documentation
- Load-out and delivery

Fabrication Details:

- Total Steel Fabricated: 135 tons
- Beam Sizes:
 - W12×65, W12×50
 - W10×49
 - W8×31
 - W6×15
 - W4×13
- Connection Types:
 - Bolted connections
 - Welded connections
 - Framed connections
 - Beam-to-beam and beam-to-column connections
 - Gusset plate connections
- Configuration: Combination of field-erected structural steel and modular platforms and equipment frames

Components Fabricated:

- Structural steel members
- Modular platforms
- Equipment support frames
- Connection assemblies

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Meter Skids

Project Overview

Evers & Sons Inc. provided skid fabrication and assembly and managed each stage from design to delivery. This project scope included SolidWorks modeling, isometric drafting, and procurement of all necessary materials such as structural steel, piping, valves, instrumentation, and controls. Our team completed structural and pipe fabrication, NDE services, hydro testing, painting, assembly, and full QA/QC inspections. Components fabricated for these meter skid packages included meter skids, skid-mounted launchers and receivers, pipe rack modules, manifold skids, and other process equipment.

Scope of Work:

- SolidWorks modeling and isometric drafting
- Procurement of structural steel, pipe, valves, fittings, electrical components, instrumentation, and controls.
- Structural steel and pipe fabrication
- NDE services
- Hydrotesting
- Painting
- Assembly
- QA/QC inspection
- Logistics

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Scope of Work:

- SolidWorks modeling and isometric drafting
- Procurement of structural steel, pipe, valves, fittings, electrical components, instrumentation, and controls.
- Structural Steel and Pipe fabrication
- NDE services
- Hydrotesting
- Painting
- Assembly
- QA/QC inspection
- Logistics

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Pipe Fabrication

Project Overview

Evers & Sons Inc. provided pipe fabrication services, including procurement, carbon and stainless-steel fabrication, NDE, hydro testing, and PWHT. Our team delivered complete QA/QC documentation packages with every job, including weld maps, test reports, and material traceability records. Fabricated components included interconnecting pipe spools, launchers, receivers, main line valve assemblies, firetubes, and bridles. We worked closely with client engineering and operations teams to incorporate real-time revisions throughout the fabrication process.

Scope of Work for Pipe Spool Package:

- Procurement
- Carbon and stainless-steel fabrication
- NDE services
- Hydrotesting
- PWHT
- QA/QC inspections
- Turnkey Job Books: WPS, Welder Certs, MTR's, Weld Log Tracker, Heat Map, Weld Map, Hydro Test Packs, Coating Reports, etc.
- Logistics

Components Fabricated:

- 1,682 interconnect pipe spools

Additional Scope:

- Collaborated with client management, engineers, and operations during fabrication to incorporate desired revisions.

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Scope of Work for Pipe Spool Package:

- Procurement
- Carbon and stainless-steel fabrication
- NDE services
- Hydrotesting
- PWHT
- QA/QC inspections
- Turnkey Job Books: WPS, Welder Certs, MTR's, Weld Log Tracker, Heat Map, Weld Map, Hydro Test Packs, Coating Reports, etc.
- Logistics

Components Fabricated:

- 693 interconnect pipe spools

Additional Scope:

- Collaborated with client management, engineers, and operations during fabrication to incorporate desired revisions.

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Scope of Work for Pipe Spool Package:

- Procurement
- Carbon and stainless-steel fabrication
- NDE services
- Hydrotesting
- PWHT
- QA/QC inspections
- Turnkey Job Books: WPS, Welder Certs, MTR's, Weld Log Tracker, Heat Map, Weld Map, Hydro Test Packs, Coating Reports, etc.
- Logistics

Components Fabricated:

- 1,067 interconnect pipe spools

Additional Scope:

- Collaborated with client management, engineers, and operations during fabrication to incorporate desired revisions.

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Structural Fabrication

Project Overview

Evers & Sons Inc. provided structural steel procurement and fabrication services for a wide range of industrial components. This project included material procurement, fabrication, NDE services, galvanizing, coating, assembly, and logistics. Structural components fabricated included pipe racks, equipment skids, pipe shoes and clamps, cable tray supports, platforms, crossovers, switch racks, and custom equipment enclosures and canopies.

Scope of Work:

- Material procurement
- Fabrication
- NDE services
- Galvanizing
- Assembly
- Coating
- Logistics

Structural Components:

- Pipe racks
- Equipment skids
- Pipe shoes & clamps
- Pipe and cable tray supports
- Platforms & switch racks
- Crossovers
- Equipment enclosures & canopies

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Scope of Work:

- Material procurement
- Fabrication
- NDE services
- Galvanizing
- Assembly
- Coating
- Logistics

Structural Components:

- Pipe racks
- Equipment skids
- Pipe shoes & clamps
- Pipe and cable tray supports
- Platforms & switch racks
- Crossovers
- Equipment enclosures & canopies

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Vessel Fabrication: 60"

Project Overview

Evers & Sons Inc. provided ASME Section VIII Division I vessel fabrication services, including National Board-certified repairs and alterations. This project scope covered procurement, carbon and stainless-steel fabrication, NDE, PWHT, hydro testing, and final inspection by an authorized agency (Bureau Veritas). We are certified to apply the U, S, R, and NB stamps, ensuring full code compliance. Fabricated vessels included blowdown vessels, air receivers, reflux accumulators, discharge vessels, surge vessels, and compressor bottles. All projects were delivered with complete turnkey job books, coatings, and logistics support.

Scope of Work:

- Procurement
- SS & CS fabrication
- NDE services
- PWHT
- Hydrotesting
- Authorized inspection agency (Bureau Veritas)
- U Stamp & S Stamp
- R Stamp & NB National Board Stamp
- Coating
- Turnkey Job Book
- Logistics

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Blow Case Skid

Project Overview

Evers & Sons Inc. managed the procurement, fabrication, NDE, hydrotesting, stenciling, and delivery of all piping and materials required for field installation. This project included the design and fabrication of two dual-stamped horizontal code vessels, each built to meet rigorous industry standards and certified for high-pressure operation.

Scope of Work:

- Procurement
- Fabrication
- NDE (Non-Destructive Examination)
- Hydrotesting
- Stenciling
- Delivery

Components Fabricated:

- Dual-stamped horizontal code vessels
- U Stamp section VIII, Division 1 code vessel
- Registered through the National Board
- Insured through ABS Consulting
- Dual-stamped for 1440 psig @ -20°F/130°F and 1,350 psig @ -20°F/200°F
- Material: SA-516-70
- Flow Rate: 3,500
- Corrosion Allowance: 0.06"
- Operating Temperature: 100°F
- Operating Pressure: 1200 psig

Additional Scope:

Fabrication of multiple process skids, including:

- Inlet discharge skids
- Coalescing filter skids
- Strainer skids

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Large Bore Equipment Interconnect Piping

Project Overview

Evers & Sons Inc. was responsible for the procurement, fabrication, NDE, hydrotesting, stenciling, and delivery of all piping and materials required for field installation. We fabricated large- and small-bore pipe headers, along with interconnecting pipe spools for multiple areas of the project—achieving approximately 112,000 weld inches. In addition, we assembled hydrotest bolt-up packages for the client's procurement, which included blinds, bolts, gaskets, and adjustable pipe supports.

Scope of Work:

- Procurement
- Fabrication
- NDE (Non-Destructive Examination)
- Hydrotesting
- Stenciling
- Delivery

Components Fabricated:

- Large- and small-bore pipe headers
- Interconnecting pipe spools
- ~112,000 weld inches

Additional Scope:

- Created hydrotest bolt-up packages for client procurement, including blinds, bolts, gaskets, and adjustable pipe supports.

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Meter Skids

Project Overview

Evers & Sons Inc. was responsible for drafting SolidWorks models and isometric drawings, as well as procuring all structural materials, piping, valves, fittings, electrical components, instrumentation, and controls. Our scope also included fabrication, NDE (Non-Destructive Examination), assembly, hydrotesting, painting, and shipping completed skids to the client's final destination for installation.

Scope of Work:

- SolidWorks modeling and isometric drafting
- Procurement of structural materials, pipe, valves, fittings, electrical, instrumentation, and controls
- Fabrication
- NDE (Non-Destructive Examination)
- Assembly
- Hydrotesting
- Painting
- Shipping

Components Fabricated:

(2) 6" x 4" ANSI 600 meter skids:

- 3/16" stainless steel single-stream Emerson Coriolis meter
- Basket strainer with 1/8" perforations
- 1 1/4" pycnometer scoop
- 460v, 3-phase explosion-proof motor-operated & pressure control valves
- Thermal relief valves
- Light liquid YZ sampler
- Thermowell temperature and pressure transmitters

(1) 4" x 3" ANSI 600 meter skid:

- 3/16" stainless steel single-stream Emerson Coriolis meter
- Basket strainer with 1/8" perforations
- 1 1/4" pycnometer scoop
- 460v, 3-phase explosion-proof motor-operated & pressure control valves
- Thermal relief valves
- Light liquid YZ sampler
- Thermowell temperature and pressure transmitters

Additional Scope:

- Fabricated 74 interconnect pipe spools, totaling 4,956 circumferential weld inches, for meter skid tie-ins to existing pipelines.

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Modular Equipment Piping

Project Overview

Evers & Sons Inc. handled the fabrication, NDE, hydrotesting, and delivery of mechanical piping for this project, achieving approximately 100,000 weld inches. In addition, we worked closely with the engineering team to incorporate variable changes during fabrication, helping to minimize additional fieldwork and maintain project efficiency.

Scope of Work:

- Fabrication
- NDE (Non-Destructive Examination)
- Hydrotesting
- Delivery

Work Completed:

~100,000 weld inches

Additional Scope:

- Collaborated with the engineering team to incorporate variable changes during fabrication, reducing the need for extra work in the field.

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Modular Pipe Racks

Project Overview

Evers & Sons Inc. undertook a comprehensive scope for this project, including procurement, fabrication of mechanical and structural components, internal and external coating, NDE, hydrotesting, and delivery. Our goal was to ensure all skids arrived on time to support the construction schedule. We fabricated modular pipe skids and interconnect piping for central tank batteries in the Permian Basin—producing 22 pipe skids and approximately 20,000 weld inches. Additionally, we collaborated with the engineering team to accommodate variable changes during fabrication, minimizing additional fieldwork.

Scope of Work:

- Procurement
- Fabrication of mechanical and structural components
- Internal and external coating
- NDE (Non-Destructive Examination)
- Hydrotesting
- Delivery

Components Fabricated:

- 22 pipe skids
- ~20,000 weld inches

Additional Scope:

- Collaborated with the engineering team to accommodate variable changes during fabrication, reducing the need for additional work in the field.

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Offshore Thruster Removal Platform

Project Overview

Evers & Sons Inc. handled the procurement, fabrication, NDE, load testing, coating, and shipping of two offshore thruster removal platforms delivered to Louisiana. These custom steel platforms are designed for the safe removal and replacement of propellers on offshore drilling units. The work was completed in compliance with offshore and marine industry standards.

Scope of Work:

- Procurement
- Fabrication
- NDE (Non-Destructive Examination)
- Load testing
- Coating
- Shipping

Project Details:

- Construction of two steel offshore structures
- Welding and testing per AWS D1.1 Structural Welding Code
- Handrails and walkways per ANSI 14.3
- Load tested 25-ton pad eyes to 125% SWL
- Compliance with BOEM regulations
- Testing conducted per ASTM standards
- Marine-grade four-coat paint system



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Structural/Mechanical Piping Fabrication

Project Overview

Evers & Sons Inc. managed the procurement, fabrication, NDE, coating, and delivery of all interconnect piping for this project. The scope also included fabrication and coating of all facility piping, along with the fabrication and galvanization of 850,000 lbs. of structural steel for various facility structures and pipe supports.

Scope of Work:

- Procurement
- Fabrication
- NDE (Non-Destructive Examination)
- Coating
- Delivery

Mechanical Piping:

- 1,768 pipe spools
- ~208,000 weld inches

Galvanized Structural Components:

- 850 linear feet of four-tier multi-directional pipe rack with wind bracing
- I-beam supports
- Dummy legs
- Cantilever supports
- Equipment access platforms
- Crossover platforms
- Bolt/weld-on pipe shoes and guides
- Pipe clamps
- Embed plates
- Sleeper supports

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