



Piggable Wye Fitting— *Fabrication Facility in Caldwell, Texas*

Project Overview

Evers & Sons provided pipe and steel fabrication for pipeline support structures. The project was executed as a fabrication-focused scope, with components fabricated in-house and Fusion Bonded Epoxy (FBE) coated prior to delivery to support long-term durability and installation requirements. The project scope included procurement of plate and piping materials, fabrication, welding, hydrotesting, and full QA/QC inspection in accordance with project specifications.

Scope of Work:

- Procurement of plate and piping materials
- Pipe fabrication and welding
- Fit-up and dimensional control
- NDE services
- Hydrotesting
- Surface preparation and coating
- QA/QC inspection and documentation
- Load-out and delivery

Fabrication Details:

- Plate Size:
 - 1½" 8' x 10' plate 4901 lbs
- Pipe Size:
 - 16" x .375"
- Materials:
 - Standard Wall Piping
 - Plate ASTM A572 Gr.50
- Connection Types:
 - Welded connections
 - Gusset plate connections
- Configuration:
 - 600# 30° Wye

Components Fabricated:

- Pipe spools
- Specialty piping assemblies
- Welded pipe segments

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Facilities, Engineering, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

Contact Information

contact@eversandsons.com
www.eversandsons.com
(979) 596-2139
(800) 552-1236