



Compressor Station Expansion

— Texas

Project Overview

Evers & Sons provided full-scope construction services to support a brownfield compressor expansion, including concrete, structural steel, mechanical piping, equipment installation, painting, and insulation. The project included installation of six (6) prefabricated CAT 3608 compressor skid packages, along with associated coolers, silencers, and prefabricated piping skids, as well as a lube oil makeup pump and 1,000-gallon sump tank. Field installation included over 10,700 linear feet of piping and more than 1,500 welds to support integration within an active facility.

Key Equipment:

- (6) 3608 Compressor Skid Packages (prefabricated)
- (6) Discharge Coolers
- (6) Exhaust Silencers
- (6) Jacket/Aux Water Coolers
- (9) prefabricated piping skids
- Compressor Cylinder Lube Oil Makeup Pump
- 1000 Gallon Sump Tank

Field Installation - Stats:

- 64.42 cubic yards concrete
- ±14 tons structural steel
- ±10,733.73 linear feet pipe – from 1" to 24"
- 1,507 welds
- ±11,476.42 field weld inches
- 289 flange torques
- 60 – linear feet pipe insulation
- 70 – Sq Ft. equipment insulation

Scope of Work:

- Piping and Equipment Insulation

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing design and construction support across Facilities, Engineering, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

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