



# Ten (10) Gas and Oil Central Transfer Facilities— *Texas*

## Project Overview - PAGE 1

This project was designed to receive, separate, process, and distribute natural gas, crude oil, and produced water directly from well sites.

The **oil handling portion** of the Central Tank Facility (CTF) included key process and support systems designed for the storage, boosting, separation, and transfer of crude oil products.

### Major Equipment and Components Installed:

- (1) Oil Control Skid
- (1) Oil Booster Skid
- (1) Oil Transfer Pump Skid
- (2) Pipe Rack Skids
- (1) Oil Heater
- (1) Oil Separator
- (1) Oil Flare Stack
- (1) EEC Building
- (1) Oil LACT Unit
- (8) 60,000 BBL Storage Bullet Tanks
- (5) Piping Header Skids
- (1) Pressure Control Skid
- (1) MCC Building
- (6) Booster Pumps
- (6) LACT Units
- (1) Produced Water Tank
- (1) Flash Tank
- (1) HP Knockout Drum
- (1) HP Knockout Drum Pump
- (1) LP Knockout Drum
- (1) LP Knockout Drum Pump
- (1) Dual Inlet Flare
- (1) Fuel Gas Skid
- (1) Instrument Air System
- (1) Dry Receiver

The **gas-handling facility** included equipment for compression, dehydration, separation, and condensate handling to support natural gas processing and transport.

### Major Equipment and Components Installed:

- (1) Inlet Valve Skid
- (1) Slug Catcher
- (1) Discharge Valve Skid
- (2) Can Pumps
- (1) Condensate Strainer Skid
- (4) 3516 Skidded Compressors, each with:
  - (2) Day Tanks
  - (2) Shared Sump Tanks
- (1) Compressor Knockout Drum
- (1) Condensate LACT Skid with associated Sump Tank
- (1) Discharge Separator

## Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

### Contact Information

contact@eversandsons.com

www.eversandsons.com

(979) 596-2139

(800) 552-1236



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## Project Overview - PAGE 2

- (1) Instrument Air Skid
- (1) EEC Building
- (1) Coalescer Skid
- (1) Glycol Contactor
- (1) Fuel Gas Skid
- (1) Fuel Gas Heater
- (1) Dehydration Regeneration (DEHY Regen) Skid
- (1) Glycol Blowdown Tank
- (1) BTEX Skid
- (1) Combustor with associated Blowdown
- (2) Oil Slop Tanks with containment and truck loadout area
- (18) Pipe Rack Skids

### Additional Work (Outside Original Contract):

- (1) Facility Pad – 1200' x 1200'
- (3) 700' x 700' Facility Pads
- (3) Central Gathering Facilities, each consisting of:
  - (2) Caterpillar 3606 Compressors
  - Pipe Rack Header Skids
  - Inlet/Outlet Skid
  - Inlet Slug Catcher
  - (2) Glycol Contactors
  - (2) Gas/Glycol Exchangers
  - (2) Glycol Regeneration Skids
  - (2) BTEX Inlet Vessels
  - (2) BTEX Separators
  - (2) BTEX Condensers
  - (2) BTEX Liquid Pumps
  - (2) Vent Knockout Tanks
  - (2) Produced Water Tanks
  - (2) Knockout Drums
  - (2) Knockout Pumps
  - (1) Combustor
  - Fuel Gas Conditioning Skid
  - Start Gas Receiver
  - Fuel Gas Receiver
  - Fuel Gas Surge Vessel
  - (1) Standby Generator

Evers & Sons' scope included procurement and installation of all civil foundations, including helical piles and cement work, as well as equipment setting throughout the facility. Structural work consisted of pipe racks, adjustable pipe clamps, supports, walkways, and access platforms. The scope also included pipe prefabrication and installation, along with all instrumentation and electrical (I&E) work.

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