



Structural Steel— *Fabrication Facility in Caldwell, Texas*

Project Overview

Evers & Sons provided structural steel fabrication for facility support structures and equipment frames. The project was executed as a fabrication-focused scope, with components fabricated in-house and hot-dip galvanized prior to delivery to support long-term durability and field installation requirements. The project scope included procurement of structural steel materials, fabrication, welding, hot-dip galvanizing coordination, and full QA/QC inspections in accordance with project specifications.

Scope of Work:

- Procurement of structural steel materials
- Structural steel fabrication and welding
- Fit-up and dimensional control
- Hot-dip galvanizing
- QA/QC inspection and documentation
- Load-out and delivery

Fabrication Details:

- Total Steel Fabricated: 135 tons
- Beam Sizes:
 - W12×65, W12×50
 - W10×49
 - W8×31
 - W6×15
 - W4×13
- Connection Types:
 - Bolted connections
 - Welded connections
 - Framed connections
 - Beam-to-beam and beam-to-column connections
 - Gusset plate connections
- Configuration: Combination of field-erected structural steel and modular platforms and equipment frames

Components Fabricated:

- Structural steel members
- Modular platforms
- Equipment support frames
- Connection assemblies

Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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