



Salt Water Disposal (SWD) Facility— *Texas*

Project Overview

The project consisted of the construction of a SWD (Salt Water Disposal) facility designed to meet a maximum injection rate of up to 120,000 bbls/d at injection pressures up to 5,000 psi.

Scope Details:

- (8) 750 BBL API 12F Water Storage Tanks
- (4) HSWB Gun Barrel Separators
- (2) DFSD De-sanders
- (2) 750 BBL API 12F Oil Storage Tanks
- (1) Slop Oil Tank
- Catwalks
- (3) 150HP Booster Pumps
- (3) Tech-Flo Auto-flushing Filters
- (10) Baker Hughes 1000HP Injection Pumps
- (2) PDC Buildings
- Approximately (250) Prefabricated Carbon and Stainless-Steel Pipe Spools
- (400) HDPE Field Fuses of Prefabricated HDPE Pipe Spools
- 350 ft of 12" Sch 160 Pipe from the Injection Pumps to the Wellhead

Evers & Sons' scope included all sitework, civil work, equipment setting, structural fabrication of pipe racks, adjustable pipe clamps, supports, walkways, and access platforms. The scope also included pipe prefabrication and installation of internally coated carbon steel, stainless steel, HDPE pipe spools, and the injection line.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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