



Regulator Skids— *Fabrication Facility in Caldwell, Texas*

Project Overview

Evers & Sons provided fabrication and assembly of regulator skids designed to regulate residue gas supplying new commercial and residential developments. The project was executed as a fabrication-only delivery, with skids completed in-house and delivered transport-ready for field installation. The project scope included procurement of structural steel, piping, valves, and associated materials. Our team completed structural and pipe fabrication, welding, NDE services, hydrotesting, painting, final assembly, and full QA/QC inspections to meet project specifications.

Scope of Work:

- Procurement of structural steel, pipe, valves, and fittings
- Structural steel and pipe fabrication
- Welding and fit-up
- NDE services
- Hydrotesting
- Surface preparation and painting
- Final assembly
- QA/QC inspection and documentation
- Load-out and logistics coordination

Fabrication Details:

- Skid Dimensions: 16'-0" x 7'-0"
- Inlet / Outlet Sizes: 8" inlet and 6" outlet
- Pressure Class: 150# class rating
- Valve Count: 8 total valves
 - (2) Regulator valves
 - (4) Ball valves
 - (1) Plug valve
 - (1) Pressure relief valve
- Integrated Equipment: Regulating valves only
- Configuration: Modular, transport-ready design

Components Fabricated:

- Regulator skid assemblies
- Structural skid frames
- Inlet and outlet piping
- Valve manifolds and supports

Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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