



One (1) Greenfield Compressor Station—*Texas*

Project Overview

This project involved the construction of a new greenfield compressor station with a total compression capacity of 200 MMSCFD, boosting pressure from 65 PSIG to 1,250 PSIG through (10) natural gas-driven CAT 3612 compressors.

Key Equipment:

- (1) 250 MMSCFD TEG Dehydration Unit
- (1) 10,000 BPD Condensate Stabilization Unit
- (1) Slug Catcher Vessel
- (2) Inlet Gas Meter Skids
- (2) Inlet Filter Coalescers
- (1) TEG Inlet Scrubber
- (1) TEG Inlet Filter Coalescer
- (1) TEG Outlet Filter Coalescer
- (1) Residue Gas Separator
- (1) Residue Gas Meter
- (7) Condensate/Water Atmospheric Tanks
- (3) Lube Oil/Glycol Tanks
- (2) Compressor Lube Oil Pumps
- (2) Engine Lube Oil Pumps
- (2) Glycol Pumps
- (2) Condensate LACT Units
- (1) VRU
- (2) Water Transfer Pumps
- (1) Water Magnet Meter
- (2) Open Drain Sumps
- (1) Fuel Gas Scrubber
- (2) Instrument Air Units
- (2) Flare KO Pumps
- (1) Flare KO Drum
- (1) HP Flare
- (1) Tank Combustor
- (1) BTEX Combustor
- (2) MCC Buildings
- (1) Instrument Air Compressor Building

Additional Work (Outside Original Contract):

- Procurement and installation of all civil (helical piles and cement)
- Equipment setting
- Fabrication and installation of structural (pipe racks, adjustable pipe supports, walkways, and access platforms)
- Piping prefabrication and installation
- Pipe painting
- Finish rocking

Evers & Sons' scope included the procurement and installation of all civil work, including helical piles and cement. They were responsible for the equipment setting, as well as the fabrication and installation of structural components such as pipe racks, adjustable pipe supports, walkways, and access platforms. Additionally, Evers & Sons handled piping prefabrication, piping installation, pipe painting, and finish rocking.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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