



Greenfield Natural Gas H₂S Treating Facility—*Louisiana*

Project Overview

Evers & Sons provided full field installation services for a greenfield natural gas H₂S treating facility with a design capacity of 400 MMcf. The facility was part of a larger gathering system delivering gas volumes to the Gulf Coast and was designed to treat natural gas to meet pipeline H₂S specifications. The project expanded treating capacity to support safe, compliant, and reliable downstream transportation.

Key Equipment:

- (1) 72" OD x 40' seam to seam Slug Catcher
- 12" Flow Control
- (2) 60" OD x 10' seam to seam Inlet Separators
- (8) H₂S Scavenger Treating Skids
- (1) 30" ID x 10' seam to seam Flash Gas Separator
- (1) 20' Tank Vent Flare Stack
- (1) MCC Building
- (1) Diesel Powered Caterpillar Backup Generator
- 400 BBL Produced Water/Oil Tank
- Secondary Containment

Scope of Work:

- Concrete
- Structural Steel
- Mechanical Piping
- Mechanical Equipment Installation
- Electrical
- Instrumentation
- Facility Painting
- Piping and Equipment Insulation

Field Installation - Stats:

- ±110 cubic yards concrete
- ±20 tons structural steel
- 475 – prefabricated pipe spools
- ±5,000 linear ft. pipe – from 1" to 16"
- 350 field welds
- ±4,500 field weld inches
- 475 flange torques
- 2180 – linear feet pipe insulation
- 250 – removable insulation blankets

Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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