



Central Tank Batteries— *Texas*

Project Overview

The project consisted of (10) Central Tank Batteries designed to receive, separate, and distribute natural gas, crude oil, and produced water directly from well sites. Each individual tank battery scope was designed based on the total number of wells the battery would be receiving and the estimated well production. Evers & Sons provided a turnkey project that included all dirt work, civil work, equipment layout and installation, piping fabrication and installation, structural fabrication and installation, and I&E.

Scope Details:

- (1) 3516 Compressor
- (1) DEHY Unit
- (Variable quantity: 3 to 6) 75HP VRUs
- (5) 1000 BBL Water Tanks
- (5) 1000 BBL Oil Tanks
- (Variable quantity: 2 to 4) Process Trains – Heater Treater and 3 Phase Separator
- (1) 4" Pipeline LACT
- (1) 3" Truck LACT
- (Variable quantity: 4 to 5) Piping Skids
- (1) Inlet Manifold Skid
- (1) Variable height: 45' OR 75' Flare Stack
- (1) Flare Stack
- (1) Vertical Flare Scrubber
- (Variable quantity: 1 to 2) Flare KO Drums
- (1) Recirculation Pump
- (2) Water Transfer Pumps
- (1) Skidded Air Compressor
- (1) 1250 KVA Transformer

Evers & Sons' scope included procurement of all structural materials and PVF, procurement and installation of all civil work (helical piles and cement), equipment setting, fabrication and installation of structural elements (pipe sleepers, supports, walkways, and access platforms), piping prefabrication and installation, tank and train area containment, pipe insulation, and produced water pipe internal coating. Additionally, Evers & Sons handled earthwork, which included tank battery pads (600' x 600') and access roads, and provided I&E services.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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