

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing design and construction support across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

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Pipe Fabrication

Project Overview

Evers & Sons Inc. provided large-scale pipe fabrication services to support facility and pipeline construction activities. The project was executed as a fabrication-focused scope, with pipe spools fabricated, inspected, tested, and coated in-house prior to delivery. The project scope included material procurement, pipe fabrication, welding, NDE services, hydrotesting, painting, and full QA/QC inspections to meet project specifications and industry standards.

Scope of Work:

- Procurement of pipe, fittings, and flanges
- Pipe fabrication and welding
- Fit-up and dimensional control
- NDE services
- Hydrotesting
- Surface preparation and painting
- QA/QC inspection and documentation
- Load-out and delivery

Fabrication Details:

- Total Weld Inches: 63,500 weld inches
- Pipe Sizes:
  - ¾”, 1”, 1½”, 2”, 3”, 4”, 6”, 8”, 10”, 12”, 14”, 16”, 18”, 20”, 24”
- Materials:
  - Carbon steel and stainless steel
  - Pipe schedules ranging from Schedule 10 through Schedule 160
- Spool Count:
  - 1,175 pipe spools
  - 3,436 total welds
- Flange Ratings:
  - 150#, 300#, and 600#

Components Fabricated:

- Pipe spools
- Flanged assemblies
- Specialty piping assemblies
- Welded pipe segments

Evers & Sons Inc.
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