



Greenfield Compressor Station

— Texas

Project Overview

Evers & Sons provided full field installation services for a 600 MMSCFD greenfield compressor station. The project included self-perform concrete, structural steel, mechanical piping and equipment installation, electrical and instrumentation, painting, and insulation scopes to support multiple prefabricated compressor packages and associated systems. The facility was delivered as a fully integrated compression station supporting Texas natural gas infrastructure.

Key Equipment:

- (3) 3616 Compressor Skid Packages (prefabricated)
- Includes Inlet Scrubbers
- (3) Discharge Coolers
- (3) Exhaust Silencers
- (3) Jacket/Aux Water Coolers
- (3) Discharge Coalescing Filters
- Fuel Gas Scrubber
- Flash Separator
- 400 BBL Produced Water/Oil Tank
- 90 BBL Compressor Cylinder Lube Oil Storage Tank
- Compressor Cylinder Lube Oil Makeup Pump
- 550 Gallon Compressor Lube Oil Overflow Tank
- Compressor Lube Oil Overflow Pump
- 90 BBL Compressor Frame and Engine Lube Oil Storage Tank
- Compressor Frame and Engine Oil Makeup Pump
- 5 BBL Compressor Cylinder Lube Oil Day Tank
- 5 BBL Compressor Frame and Engine Lube Oil Day Tank
- 1,000 Gallon Coolant Makeup Tank
- Coolant Pump
- Coolant Drain Tank
- Power Distribution Building and Gear
- Back-up Generator
- Instrument Air Skid

Scope of Work:

- Concrete
- Structural Steel
- Mechanical Piping
- Mechanical Equipment Installation
- Electrical
- Instrumentation
- Facility Painting
- Piping and Equipment Insulation

Field Installation - Stats:

- ±700 cubic yards concrete
- ±80 tons structural steel
- 750 – prefabricated pipe spools
- ±10,000 linear ft. pipe – from 1" to 30"
- 688 welds
- ±14,000 field weld inches
- 513 flange torques
- 2630 – linear feet pipe insulation
- 275 – removable insulation blankets
- 550 – sq ft. equipment insulation

Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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