



Renewable Natural Gas (RNG) Facility — *North Carolina*

Project Overview

This RNG facility converts unutilized waste gas from the landfill into 6,400 SCM of natural gas. This project involved setting up various equipment, including compressors, coolers, and gas treatment systems, to process the landfill gas.

Scope Details:

- (4) Feed compressors
- (3) Vac/rinse compressors
- (2) Recycle compressors
- (2) Product compressors
- (11) Gas coolers
- (11) Oil coolers
- (1) Nitrogen rejection unit
- (1) Membrane skid
- (1) TSA skid
- (3) TSA vessels
- (1) H₂S removal system
- (1) Thermal oxidizer
- (1) Flare
- (3) PDC buildings
- (1) Control room
- (2) Condensate tanks

Additional Work (Outside Original Contract):

- Facility concrete foundation: 2,100 CY
- Control room foundation: 60 CY
- Flare foundation: 35 CY
- Condensate tank foundations: 70 CY

Evers & Sons' scope included the installation of all listed equipment, as well as foundations for the facility, control room, flare, and condensate tanks.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

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