



Central Tank Batteries — *Texas*

Project Overview

The project consisted of (10) Central Tank Batteries designed to receive, separate, and distribute natural gas, crude oil, and produced water directly from well sites. The scope of each tank battery was determined by the number of wells it would serve. Evers & Sons Inc. provided a turnkey project that included all dirt work, civil work, equipment layout and installation, piping fabrication and installation, structural fabrication and installation, and I&E.

Scope Details:

- (1) 3516 compressor
- (1) Dehydration unit
- (Variable quantity: 3 to 6) 75HP VRUs
- (5) 1,000 BBL water tanks
- (5) 1,000 BBL oil tanks
- (Variable quantity: 2 to 4) Process trains – heater treater and 3 phase separator
- (1) 4" Pipeline LACT
- (1) 3" Truck LACT
- (Variable quantity: 4 to 5) Piping skids
- (1) Inlet manifold skid
- (1) Variable height: 45' or 75' flare stack
- (1) Flare stack
- (1) Vertical flare scrubber
- (Variable quantity: 1 to 2) flare knockout drums
- (1) Recirculation pump
- (2) Water transfer pumps
- (1) Skidded air compressor
- (1) 1250 KVA transformer

Evers & Sons' scope included procurement of all structural materials and PVF, procurement and installation of all civil work (helical piles and cement), equipment setting, fabrication and installation of structural elements (pipe sleepers, supports, walkways, and access platforms), piping prefabrication and installation, tank and train area containment, pipe insulation, and produced water pipe internal coating. Additionally, Evers & Sons Inc. handled earthwork, which included tank battery pads (600' x 600') and access roads, and provided I&E services.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

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