



## Modular Pipe Racks— *Fabrication Facility in Caldwell, Texas*

### Project Overview

Evers & Sons Inc. undertook a comprehensive scope for this project, including procurement, fabrication of mechanical and structural components, internal and external coating, NDE, hydrotesting, and delivery.

Our goal was to ensure all skids arrived on time to support the construction schedule. We fabricated modular pipe skids and interconnect piping for Central Tank Batteries in the Permian Basin—producing 22 pipe skids and approximately 20,000 weld inches. Additionally, we collaborated with the engineering team to accommodate variable changes during fabrication, minimizing additional fieldwork.

#### Scope of Work:

- Procurement
- Fabrication of mechanical and structural components
- Internal and external coating
- NDE (Non-Destructive Examination)
- Hydrotesting
- Delivery

#### Components Fabricated:

- 22 Pipe Skids
- ~20,000 Weld Inches

#### Additional Scope:

- Collaborated with the engineering team to accommodate variable changes during fabrication, reducing the need for additional work in the field.

### Company Overview

Evers & Sons Inc. is a third-generation, family-owned midstream energy construction company providing services across Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, our integrated divisions provide solutions that build, support, and sustain the energy infrastructure across the United States.

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