

One (1) Greenfield Compressor Station — *Texas*

Project Overview

This project involved the construction of a new greenfield compressor station with a total compression capacity of 200 MMSCFD, boosting pressure from 65 psig to 1,250 psig through (10) natural gas-driven CAT 3612 compressors.

Key Equipment:

- (1) 250 MMSCFD TEG dehydration unit
- (1) 10,000 BPD condensate stabilization unit
- (1) Slug catcher vessel
- (2) Inlet gas meter skids
- (2) Inlet filter coalescers
- (1) TEG inlet scrubber
- (1) TEG inlet filter coalescer
- (1) TEG outlet filter coalescer
- (1) Residue gas separator
- (1) Residue gas meter
- (7) Condensate/water atmospheric tanks
- (3) Lube oil/glycol tanks
- (2) Compressor lube oil pumps
- (2) Engine lube oil pumps
- (2) Glycol pumps
- (2) Condensate LACT units
- (1) VRU
- (2) Water transfer pumps
- (1) Water magnet Meter
- (2) Open drain sumps
- (1) Fuel gas scrubber
- (2) Instrument air units
- (2) Flare knockout pumps
- (1) Flare knockout drum
- (1) HP flare
- (1) Tank combustor
- (1) BTEX combustor
- (2) MCC buildings
- (1) Instrument air compressor building

Additional Work (Outside Original Contract):

- Procurement and installation of all civil (helical piles and cement)
- Equipment setting
- Fabrication and installation of structural (pipe racks, adjustable pipe supports, walkways, and access platforms)
- Piping prefabrication and installation
- Pipe painting
- Finish rocking

Evers & Sons' scope included the procurement and installation of all civil work, including helical piles and cement. Evers & Sons Inc. was responsible for equipment setting, as well as the fabrication and installation of structural components such as pipe racks, adjustable pipe supports, walkways, and access platforms. Additionally, Evers & Sons Inc. handled piping prefabrication, piping installation, pipe painting, and final rock placement.



Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

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