



Natural Gas Liquids (NGL) Loading Station — *Texas*

Project Overview

This project involved the construction of an NGL loading station designed to serve as the central sales terminal for natural gas liquids (NGLs) across a region encompassing over 440,000 acres of producing well sites and 400 miles of gathering system. It acts as the primary custody transfer point for pipeline products that are eventually hauled by truck to third-party receipt points. The project was executed in two phases: Phase I addressed immediate commercial contract needs using temporary natural gas generators, while Phase II was constructed concurrently as Phase I operated.

From the inlet receiver, influent NGLs are metered and routed through a pressure control skid to fill the bullet storage vessels. Product is then pumped and metered through multiple loading stations to be collected by third-party trucking services. Truck operators independently issue input quantities and initiate loading sequences.

Major Equipment and Components Installed:

- (8) 60,000 BBL storage bullet tanks
- (5) Piping gader skids
- (1) Pressure control skid
- (1) MCC building
- (6) Booster pumps
- (6) LACT units
- (1) Produced water tank
- (1) Flash tank
- (1) HP knockout drum
- (1) HP knockout drum pump
- (1) LP knockout drum
- (1) LP knockout drum pump
- (1) Dual inlet Flare
- (1) Fuel gas skid
- (1) Instrument air system
- (1) Dry receiver

Additional Work (Outside Original Contract):

- (1) 900' × 700' facility pad
- (8) Temporary natural gas generators and associated piping

Evers & Sons' scope included the procurement and installation of all civil (dirt and cement), equipment setting, structural (racks, supports, walkways, and access platforms), and all associated piping.

Company Overview

Evers & Sons Inc. is a third-generation, family-owned energy services company providing services across Engineering, Facilities, Fabrication, Pipeline, Maintenance, and Decommissioning & Asset Abandonment. Together, we connect engineering expertise with proven field execution to help our customers plan smarter, build efficiently, and operate with confidence.

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